



SAFETY DATA SHEET

in accordance with 2015/830/EU (REACH, Annex II) 29 CFR 1910.1200, WHMIS 2015 and Safe Work Australia

Revision date: 8 October 2021

Date of previous issue: 21 July 2014

SDS No. 114B-14

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

390 Cutting Oil (Bulk)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Reinforced lubricant for faster, easier cutting of hard or soft metals.

1.3. Details of the supplier of the safety data sheet

Company:

A.W. CHESTERTON COMPANY
860 Salem Street
Groveland, MA 01834-1507, USA
Tel. +1 978-469-6446 Fax: +1 978-469-6785
(Mon. - Fri. 8:30 - 5:00 PM EST)
SDS requests: www.chesterton.com
E-mail (SDS questions): ProductSDSs@chesterton.com
E-mail: customer.service@chesterton.com

Supplier:

Canada: A.W. Chesterton Company Ltd., 889 Fraser Drive,
Unit 105, Burlington, Ontario L7L 4X8 – Tel. 905-335-5055
EU: Chesterton International GmbH, Am Lenzenfleck 23,
D85737 Ismaning, Germany – Tel. +49-89-996-5460

1.4. Emergency telephone number

24 hours per day, 7 days per week
Call Infotrac: 1-800-535-5053
Outside N. America: +1 352-323-3500 (collect)
NSW Poisons Information Centre (Australia): 13 11 26

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

2.1.1. Classification according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / Safe Work Australia / GHS

This product does not meet the criteria for classification in any hazard class according to Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures, 29 CFR 1910.1200, WHMIS 2015, Safe Work Australia and GHS.

2.1.2. Australian statement of hazardous nature

Not classified as hazardous according to criteria of Safe Work Australia.

2.1.3. Additional information

None

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / Safe Work Australia / GHS

Hazard pictograms: None

Signal word: None

Hazard statements: None

Precautionary statements: None

Supplemental information: None

2.3. Other hazards

The principal hazard with this product as with any other petroleum of this type, is the smoke and fumes produced if it is used for heavy cutting operations. Care should be taken to avoid excessive inhalation of these by-products.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**3.2. Mixtures**

Hazardous Ingredients ¹	% Wt.	CAS No./ EC No.	REACH Reg. No.	CLP/GHS Classification
Distillates (petroleum), hydrotreated heavy naphthenic*	75-85	64742-52-5 265-155-0	NA	Asp. Tox. 1, H304

For full text of H-statements: see SECTION 16.

*Contains less than 3 % DMSO extract as measured by IP 346.

¹ Classified according to:

- 29 CFR 1910.1200, 1915, 1916, 1917, Mass. Right-to-Know Law (ch. 40, M.G.L..O. 111F)
- 1272/2008/EC, GHS, REACH
- WHMIS 2015
- Safe Work Australia

SECTION 4: FIRST AID MEASURES**4.1. Description of first aid measures**

Inhalation: Remove to fresh air. If not breathing, administer artificial respiration. Contact physician.

Skin contact: Wash skin with soap and water. Contact physician if irritation persists.

Eye contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Contact physician if irritation persists.

Ingestion: Do not induce vomiting. Contact physician immediately.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. See section 8.2.2 for recommendations on personal protective equipment.

4.2. Most important symptoms and effects, both acute and delayed

Minimal skin and eye irritant. Prolonged or repeated skin contact may defat the skin and cause skin irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: FIREFIGHTING MEASURES**5.1. Extinguishing media**

Suitable extinguishing media: Carbon dioxide, foam or water fog

Unsuitable extinguishing media: High volume water jet

5.2. Special hazards arising from the substance or mixture

Thermal decomposition can produce chlorides, sulfur oxides (SO_x) and other toxic fumes.

5.3. Advice for firefighters

Cool exposed containers with water. Recommend Firefighters wear self-contained breathing apparatus.

Australian HAZCHEM Emergency Action Code: 2 Z

SECTION 6: ACCIDENTAL RELEASE MEASURES**6.1. Personal precautions, protective equipment and emergency procedures**

Utilize exposure controls and personal protection as specified in Section 8.

6.2. Environmental Precautions

Keep out of sewers, streams and waterways.

6.3. Methods and material for containment and cleaning up

Contain spill to a small area. Pick up with absorbent material (sand, sawdust, clay, etc.) and place in a suitable container for disposal.

6.4. Reference to other sections

Refer to section 13 for disposal advice.

SECTION 7: HANDLING AND STORAGE**7.1. Precautions for safe handling**

Keep container closed when not in use. Discard contaminated shoes.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry area.

7.3. Specific end use(s)

No special precautions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**8.1. Control parameters****Occupational exposure limit values**

Ingredients	OSHA PEL ¹		ACGIH TLV ²		UK WEL ³		AUSTRALIA ES ⁴	
	ppm	mg/m ³	ppm	mg/m ³	ppm	mg/m ³	ppm	mg/m ³
Oil mist, mineral	N/A	5	N/A	5	N/A	N/A	N/A	5

¹ United States Occupational Health & Safety Administration permissible exposure limits

² American Conference of Governmental Industrial Hygienists threshold limit values

³ EH40 Workplace exposure limits, Health & Safety Executive

⁴ Safe Work Australia, Workplace Exposure Standards for Airborne Contaminants

Biological limit values

No biological exposure limits noted for the ingredient(s).

Derived No Effect Level (DNEL) according to Regulation (EC) No 1907/2006:**Workers**

Substance	Route of exposure	Potential health effects	DNEL
Distillates (petroleum), hydrotreated heavy naphthenic	Inhalation	Chronic effects, local	5.58 mg/m ³ (GESTIS)
		Chronic effects, systemic	2.73 mg/m ³ (GESTIS)

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No 1907/2006:

Not available

8.2. Exposure controls**8.2.1. Engineering measures**

No special requirements. If exposure limits are exceeded, provide adequate ventilation.

8.2.2. Individual protection measures

Respiratory protection: Not normally needed. If exposure limits are exceeded, use approved organic vapor respirator (e.g., EN filter type A-P2).

Protective gloves: Not normally needed.

Eye and face protection: Safety glasses

Other: None

8.2.3. Environmental exposure controls

Refer to sections 6 and 12.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**9.1. Information on basic physical and chemical properties**

Physical state	liquid	Odour	petroleum odor
Colour	amber	Odour threshold	not determined
Initial boiling point	not determined	Vapour pressure @ 20°C	not determined
Melting point	not determined	% Aromatics by weight	not determined
% Volatile (by volume)	not determined	pH	not applicable
Flash point	> 163°C (> 325°F)	Relative density	0.9 kg/l
Method	PM Closed Cup	Weight per volume	7.6 lbs/gal.
Viscosity	< 50 cps @ 25°C	Coefficient (water/oil)	< 1
Autoignition temperature	not determined	Vapour density (air=1)	> 1
Decomposition temperature	not determined	Rate of evaporation (ether=1)	< 1
Upper/lower flammability or explosive limits	not determined	Solubility in water	insoluble
Flammability (solid, gas)	not applicable	Oxidising properties	not determined
Explosive properties	not determined		

9.2. Other informationKinematic viscosity at 40°C: 28.9 cSt (mm²/s).**SECTION 10: STABILITY AND REACTIVITY****10.1. Reactivity**

Refer to sections 10.3 and 10.5.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

No dangerous reactions known under conditions of normal use.

10.4. Conditions to avoid

Open flames and red hot surfaces.

10.5. Incompatible materials

Strong oxidizers like liquid Chlorine and concentrated Oxygen.

10.6. Hazardous decomposition productsChlorides, SO_x and other toxic fumes.**SECTION 11: TOXICOLOGICAL INFORMATION****11.1. Information on toxicological effects****Primary route of exposure under normal use:** Skin and eye contact.**Acute toxicity -****Oral:** Minimal skin and eye irritant.

Substance	Test	Result
Distillates (petroleum), hydrotreated heavy naphthenic	LD50, rat	> 5,000 mg/kg, estimated

Dermal:

Substance	Test	Result
Distillates (petroleum), hydrotreated heavy naphthenic	LD50, rat	> 5,000 mg/kg, estimated

Inhalation:

Substance	Test	Result
Distillates (petroleum), hydrotreated heavy naphthenic	LC50, rat, 4 hours	> 5 mg/l (mist) estimated

Skin corrosion/irritation: Prolonged or repeated skin contact may defat the skin and cause skin irritation.

Substance	Test	Result
Distillates (petroleum), hydrotreated heavy naphthenic	Skin irritation, rabbit	Not irritating

Serious eye damage/irritation:

Substance	Test	Result
Distillates (petroleum), hydrotreated heavy naphthenic	Eye irritation, rabbit (OECD 405)	Not irritating

Respiratory or skin sensitisation:

Substance	Test	Result
Distillates (petroleum), hydrotreated heavy naphthenic	Skin sensitization, guinea pig (OECD 406)	Not sensitizing (similar material)

Germ cell mutagenicity: Distillates (petroleum), hydrotreated heavy naphthenic: based on available data, the classification criteria are not met.

Carcinogenicity: This product contains no carcinogens as listed by the National Toxicology Program (NTP), the International Agency for Research on Cancer (IARC), the Occupational Safety and Health Administration (OSHA) or the European Chemicals Agency (ECHA).

Reproductive toxicity: Distillates (petroleum), hydrotreated heavy naphthenic: based on available data, the classification criteria are not met.

STOT – single exposure: Distillates (petroleum), hydrotreated heavy naphthenic: based on available data, the classification criteria are not met.

STOT – repeated exposure: Distillates (petroleum), hydrotreated heavy naphthenic: based on available data, the classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

Other information: None

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological data have not been determined specifically for this product. The information given below is based on a knowledge of the components and the ecotoxicology of similar substances.

12.1. Toxicity

Distillates (petroleum), hydrotreated heavy naphthenic: available data indicate this product is not acutely toxic.

12.2. Persistence and degradability

Oil products, improperly released to the environment, can cause ground and water pollution. Distillates (petroleum), hydrotreated heavy naphthenic: biodegradation, OECD 301F, 28 days, 31%, inherently biodegradable.

12.3. Bioaccumulative potential

Distillates (petroleum), hydrotreated heavy naphthenic: low potential for bioaccumulation (log Kow 2-6, BCF < 500).

12.4. Mobility in soil

Liquid. Insoluble in water. In determining environmental mobility, consider the product's physical and chemical properties (see Section 9). Distillates (petroleum), hydrotreated heavy naphthenic: large volumes may penetrate soil and contaminate groundwater.

12.5. Results of PBT and vPvB assessment

Not available

12.6. Other adverse effects

None known

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Incinerate absorbed material with a properly licensed facility. Incinerate or fuel blend spent or unused product. Check local, state and national/federal regulations and comply with the most stringent requirement. This product is classified as a hazardous waste according to 2008/98/EC.

SECTION 14: TRANSPORT INFORMATION

14.1. UN number or ID number

ADG/ADR/RID/ADN/IMDG/ICAO: NOT APPLICABLE
TDG: NOT APPLICABLE

US DOT:	NOT APPLICABLE
14.2. UN proper shipping name	
ADG/ADR/RID/ADN/IMDG/ICAO:	NON-HAZARDOUS, NON REGULATED
TDG:	NON-HAZARDOUS, NON REGULATED
US DOT:	NON-HAZARDOUS, NON REGULATED
14.3. Transport hazard class(es)	
ADG/ADR/RID/ADN/IMDG/ICAO:	NOT APPLICABLE
TDG:	NOT APPLICABLE
US DOT:	NOT APPLICABLE
14.4. Packing group	
ADG/ADR/RID/ADN/IMDG/ICAO:	NOT APPLICABLE
TDG:	NOT APPLICABLE
US DOT:	NOT APPLICABLE
14.5. Environmental hazards	
	NOT APPLICABLE
14.6. Special precautions for user	
	NOT APPLICABLE
14.7. Maritime transport in bulk according to IMO instruments	
	NOT APPLICABLE
14.8. Other information	
	NOT APPLICABLE

SECTION 15: REGULATORY INFORMATION**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****15.1.1. EU regulations**

Authorisations under Title VII: Not applicable

Restrictions under Title VIII: None

Other EU regulations: None

15.1.2. National regulations**US EPA SARA TITLE III**

312 Hazards: **Chemicals subject to reporting requirements of Section 313 of EPCRA and of 40 CFR 372:**

None

None

Other national regulations: None

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: OTHER INFORMATION

Abbreviations and acronyms: ADG: Australian Dangerous Goods Code
 ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
 ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
 ATE: Acute Toxicity Estimate
 BCF: Bioconcentration Factor
 cATpE: Converted Acute Toxicity point Estimate
 CLP: Classification Labelling Packaging Regulation (1272/2008/EC)
 ES: Exposure Standard
 GHS: Globally Harmonized System
 ICAO: International Civil Aviation Organization
 IMDG: International Maritime Dangerous Goods
 LC50: Lethal Concentration to 50 % of a test population
 LD50: Lethal Dose to 50% of a test population
 LOEL: Lowest Observed Effect Level
 N/A: Not Applicable
 NA: Not Available
 NOEC: No Observed Effect Concentration
 NOEL: No Observed Effect Level
 OECD: Organization for Economic Co-operation and Development
 PBT: Persistent, Bioaccumulative and Toxic substance
 (Q)SAR: Quantitative Structure-Activity Relationship
 REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (1907/2006/EC)
 REL: Recommended Exposure Limit
 RID: Regulations concerning the International Carriage of Dangerous Goods by Rail
 SDS: Safety Data Sheet
 STEL: Short Term Exposure Limit
 STOT RE: Specific Target Organ Toxicity, Repeated Exposure
 STOT SE: Specific Target Organ Toxicity, Single Exposure
 TDG: Transportation of Dangerous Goods (Canada)
 TWA: Time Weighted Average
 US DOT: United States Department of Transportation
 vPvB: very Persistent and very Bioaccumulative substance
 WEL: Workplace Exposure Limit
 WHMIS: Workplace Hazardous Materials Information System
 Other abbreviations and acronyms can be looked up at www.wikipedia.org.

Key literature references and sources for data: Commission des normes, de l'équité, de la santé et de la sécurité du travail (CNESST)
 Chemical Classification and Information Database (CCID)
 European Chemicals Agency (ECHA) - Information on Chemicals
 Hazardous Chemical Information System (HCIS)
 National Institute of Technology and Evaluation (NITE)
 Swedish Chemicals Agency (KEMI)
 U.S. National Library of Medicine Toxicology Data Network (TOXNET)

Procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008 [CLP] / GHS:

Classification	Classification procedure
None	Not applicable

Relevant H-statements: H304: May be fatal if swallowed and enters airways.

Hazard pictogram names: Not applicable

Further information: None

Date of last revision: 8 October 2021

Changes to the SDS in this revision: Sections 1.3, 1.4, 2.1, 2.2, 3, 4.1, 5.1, 5.2, 5.3, 8.1, 11, 12.2, 12.4, 13, 14, 15.1, 16.

This information is based solely on data provided by suppliers of the materials used, not on the mixture itself. No warranty is expressed or implied regarding the suitability of the product for the user's particular purpose. The user must make their own determination as to suitability.